

INSTALLATION MANUAL

2055120

Parts List			
1	Driver / left side bar / running board		
1	Passenger / right side bar / running board		
4	VersaTrac™ mounting bracket, universal		
8	Clip nut M8		
16	Hex bolt, M8 (S)		
16	Flat washer, M8 (S)		
16	Lock washer, M8 (S)		
8	Hex nut, M8 (S)		
8	Hex bolt, M8 (B)		
8	Flat washer, M8 (B)		
8	Lock washer, M8 (B)		
8	Hex nut, M8 (B)		

(S)	=	Silver	hardware
(R)	_	Rlack	hardwara

Tools Required				
Ratchet	Socket, 13mm			
Torque wrench	Socket, 16mm			
Level	Wrench, 17mm			

Level of DifficultyEasy



Product Image







Torque Specifications					
METRIC	M6 bolt	3 ftlbs.			
	M8 bolt	7 ftlbs.			
	M10 bolt	16 ftlbs.			
	M12 bolt	28 ftlbs.			
SAE	1/4" bolt	3 ftlbs.			
	5/16" bolt	7 ftlbs.			
	3/8" bolt	16 ftlbs.			
	7/16" bolt	20 ftlbs.			
	1/2" bolt	28 ftlbs.			

Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

For chrome powder coat, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

For black finishes, mild soap may be used to clean the product.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Step 1

Starting on the driver side, locate the three mounting tabs along the bottom edge of the vehicle.

This installation will use the first and third mounting tabs.





Step 2

Starting at the front driver-side mounting location, insert two M8 clip nuts into the rectangular hole and align them over the adjacent round holes.

Place a bracket onto the vehicle and secure the top portion with two silver M8 hex bolts, lock washers and flat washers.

Snug the hardware, but do not fully tighten.





Step 3

Finish securing the front mounting bracket to the vehicle by inserting two silver M8 hex bolts and flat washers from the bottom side of the bracket and secure with two silver M8 lock washers, flat washers and hex nuts on the top side.



Step 4

Repeat steps 2 and 3 to install the rear bracket over the second mounting tab location from step 1.



If installing RidgeStep[™] running boards, skip to Step 6A

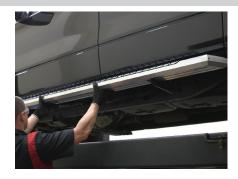
Step 5A - AdvantEDGE™ Side Bars

Carefully place the side bar onto the mounting brackets.

Ensure the outer edge of the side bar is lined up with the outer edge of the mounting brackets.

Locate the round slots on the base of the side bar.

Insert two black M8 hex bolts into each slot, sliding them towards the front mounting bracket.





Step 5B - AdvantEDGE™ Side Bars

Slide the bolts down the rail so that two bolts are positioned for each bracket.

Carefully lift the side bar up and move the bolts as necessary so they are in line with the slots on the mounting brackets.

Secure the side bar to the brackets using black flat washers, lock washers and M8 hex nuts.

Snug the hardware, but do not fully tighten. Continue to step 7.





Step 6A - RidgeStep™ Running Boards

Slide the two C-shaped track mounting brackets into the rail slots.





Step 6B - RidgeStep™ Running Boards

Carefully place the running board onto the mounting brackets.

Align the C-shaped track mounting brackets with the mounting brackets on the vehicle.





Step 6C - RidgeStep™ Running Boards

Attach the C-shaped track mounting brackets to the mounting brackets using M8 hex bolts, lock washers and flat washers.





Step 7

At this time, adjust the side bar / running board to the desired location.

With the side bar / running board in position, it is recommended to tighten all brackets to the vehicle first, followed by the side bar / running board connections.

For recommended torque specifications, refer to the table on page two.





Step 8

Repeat steps 1 through 7 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES AdvantEDGE™ side bars / RidgeStep™ running boards.

With the side bars / running boards installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the second page of this instruction manual.

