

INSTALLATION MANUAL

2055115

This is the first of two manuals required to complete this installation. The second manual is included with your side bars / running boards.

Level of Difficulty

Easy

Parts List

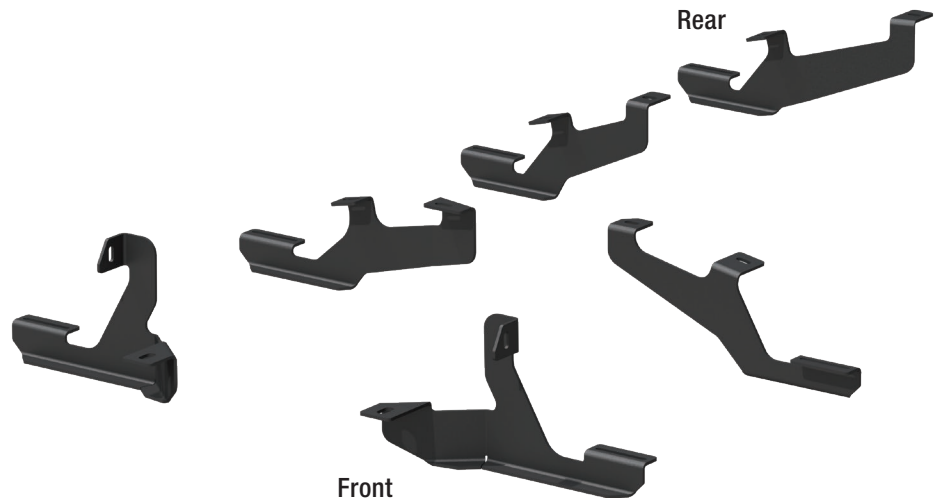
1	Driver / left running board*
1	Passenger / right running board*
1	VersaTrac™ Driver / left front mounting bracket
1	VersaTrac™ Driver / left rear mounting bracket
1	VersaTrac™ Passenger / right front mounting bracket
1	VersaTrac™ Passenger / right front-middle mounting bracket
1	VersaTrac™ Passenger / right rear-middle mounting bracket
1	VersaTrac™ Passenger / right rear mounting bracket
3	Carriage bolt plate
6	C-shaped brackets
20	Hex bolt, M8
20	Lock washer, M8
20	Flat washer, M8
6	Nut plate, long, M8
2	Nut plate, short, M8
1	Bolt plate, M10
1	Bolt retainer, M10
1	Flat washer, M10
1	Lock washer, M10
1	Hex nut, M10
3	Carriage bolt, M12 x 45mm
3	Lock washer, M12
3	Flat washer, M12
3	Hex nut, M12

*Running boards sold separately

Tools Required

Socket set	Level
Ratchet	--

Product Photo



NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Product Registration and Warranty

CURT Group stands behind our products with industry-leading warranties.

Provide feedback and help us to improve our products by registering your purchase at:

warranty.curtgroup.com/surveys

Torque Specifications

M6 bolt	3 ft.-lbs.
M8 bolt	7 ft.-lbs.
M10 bolt	16 ft.-lbs.
M12 bolt	28 ft.-lbs.

Use above torque setting unless otherwise noted

Step 1

Starting on the passenger side, locate the front mounting location and attachment points. Remove the plug from the hole in the rocker panel.



Step 2

Through the opening that faces toward the front of the vehicle, place an M12 carriage bolt along with an M12 carriage bolt plate.

Insert a long M8 nut plate through the hole in the rocker panel where the plug was removed.



Step 3

Hold the passenger-side, front mounting bracket up to the vehicle and fasten to the carriage bolt using an M12 flat washer, lock washer and hex nut. Fasten to the M8 nut plate using a flat washer, lock washer and hex bolt.

Snug the hardware, but do not fully tighten



Step 4

Locate the second mounting position behind the front mounting bracket and remove the plugs.

Insert a long M8 nut plate in the frame and an M10 bolt plate into the rocker panel. Hold the bolt plate in place using the plastic bolt retainer.

Secure the front-middle bracket to the bolt plate using an M10 flat washer, lock washer and hex nut. Secure to the nut plate using an M8 flat washer, lock washer and hex bolt.



Step 5

Locate the rear-middle mounting position and its attachment point. Remove the plug from the rocker panel. Place a short M8 nut plate in the rocker panel, and an M12 carriage bolt and bolt plate in the other position.

Secure the rear-middle bracket to the nut plate using an M8 flat washer, lock washer and hex bolt. Secure to the M12 carriage bolt using a flat washer, lock washer and hex nut.



Step 6

Locate the rear mounting position and remove the plugs from the holes in the frame and rocker panel. Insert a short M8 nut plate in the rocker panel and a long M8 nut plate in the frame.

Attach the rear bracket using two M8 flat washers, lock washers and hex bolts.



Step 7

On the driver side, locate the attachment points for the front mounting bracket. Remove the plug from the rocker panel. Repeat steps 2 and 3 to install the front mounting bracket.



Step 8

Locate the driver-side rear mounting position and remove the plugs. Place a long M8 nut plate in the frame and rocker panel. Attach the bracket to each point using an M8 flat washer, lock washer and hex bolt.

NOTICE

To complete the installation, refer to the manual included with your running boards / side steps.

